



MAX PLANCK INSTITUTE
FOR DYNAMICS OF COMPLEX
TECHNICAL SYSTEMS
MAGDEBURG



COMPUTATIONAL METHODS IN
SYSTEMS AND CONTROL THEORY



PROCESS SYSTEMS
ENGINEERING

Reduced Order Modeling and Optimization of CO₂ Methanation Reactors

XI. Workshop on Mathematical Modelling
of Environmental and Life Sciences Problems

Jens Bremer, Pawan Goyal, Lihong Feng, Karsten Rätze,
Peter Benner, Kai Sundmacher

Constanta (RO), October 12–16, 2016

Partners:

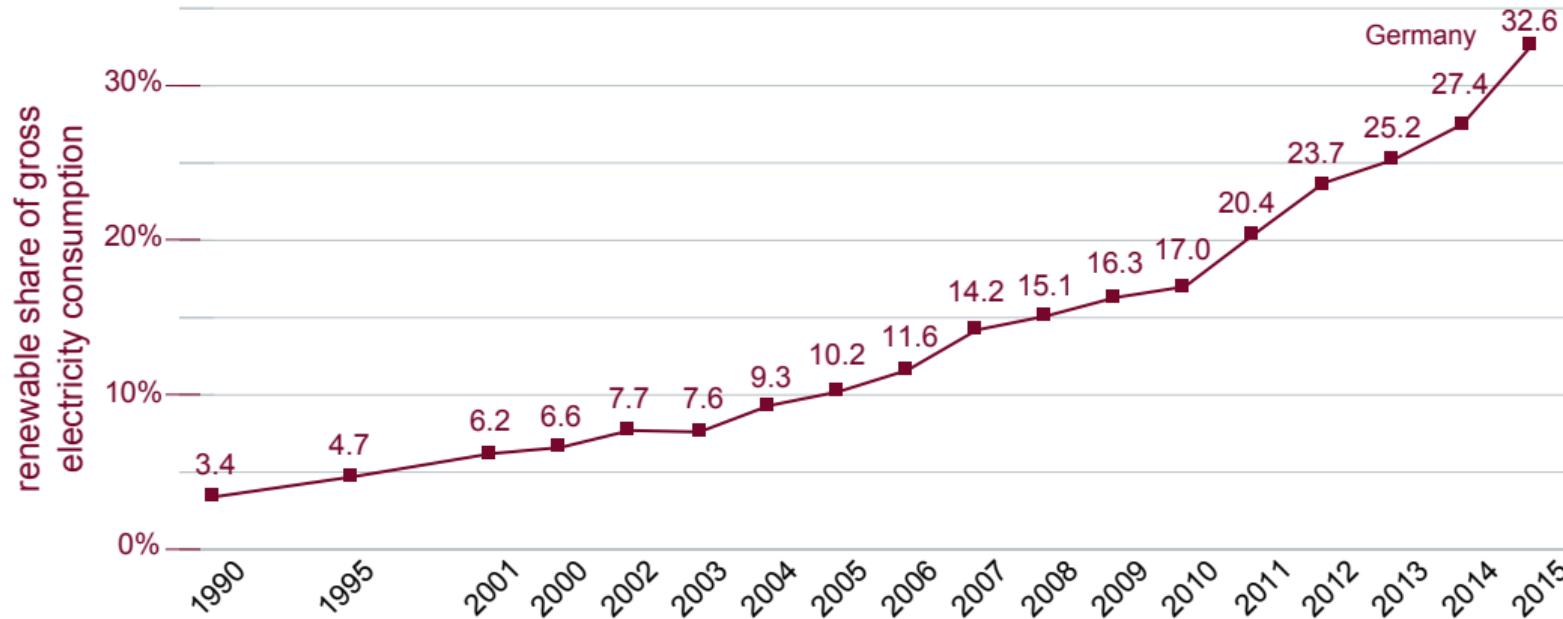
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The Big Picture

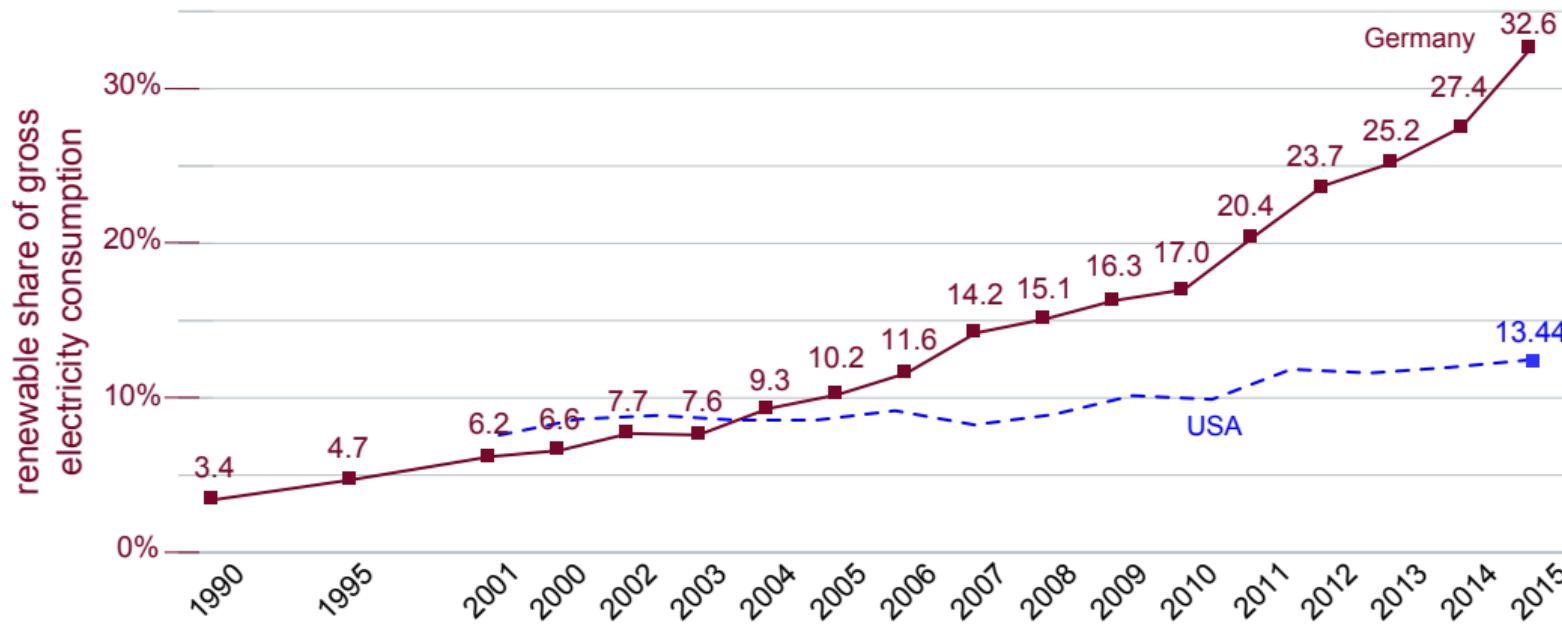
Towards 100% Renewable Electricity





The Big Picture

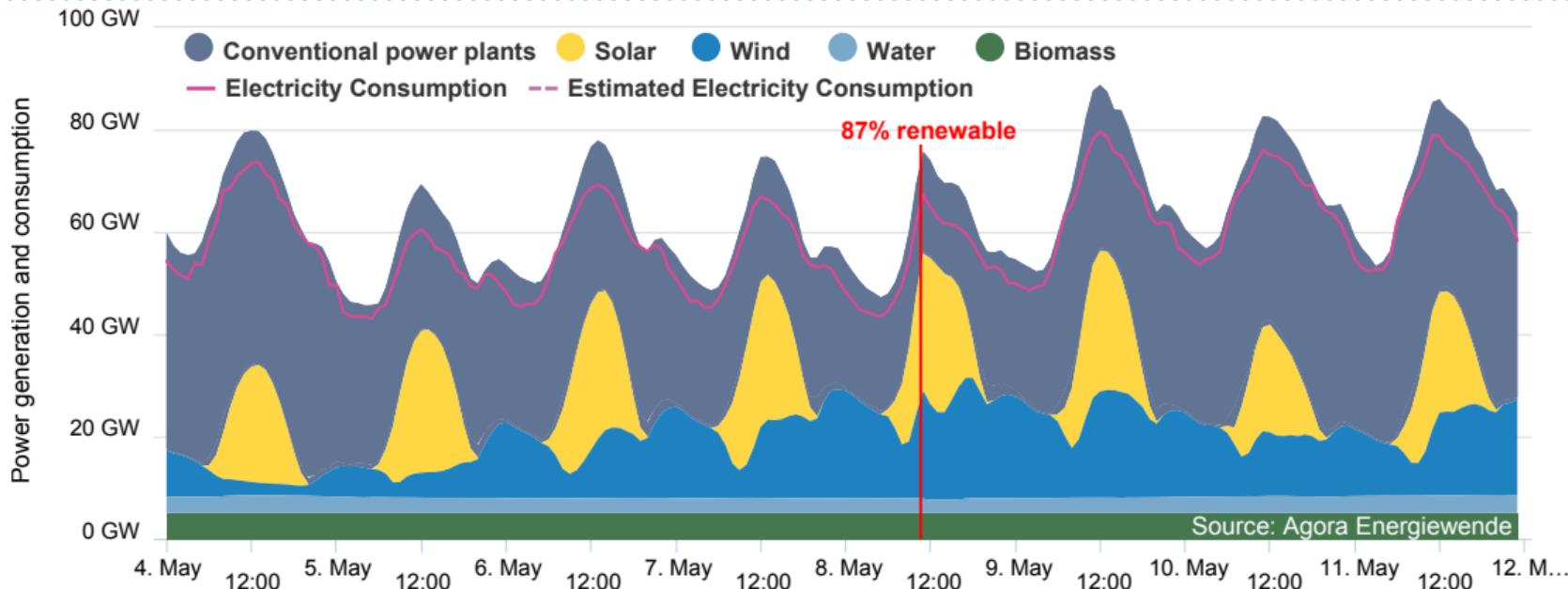
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The Big Picture

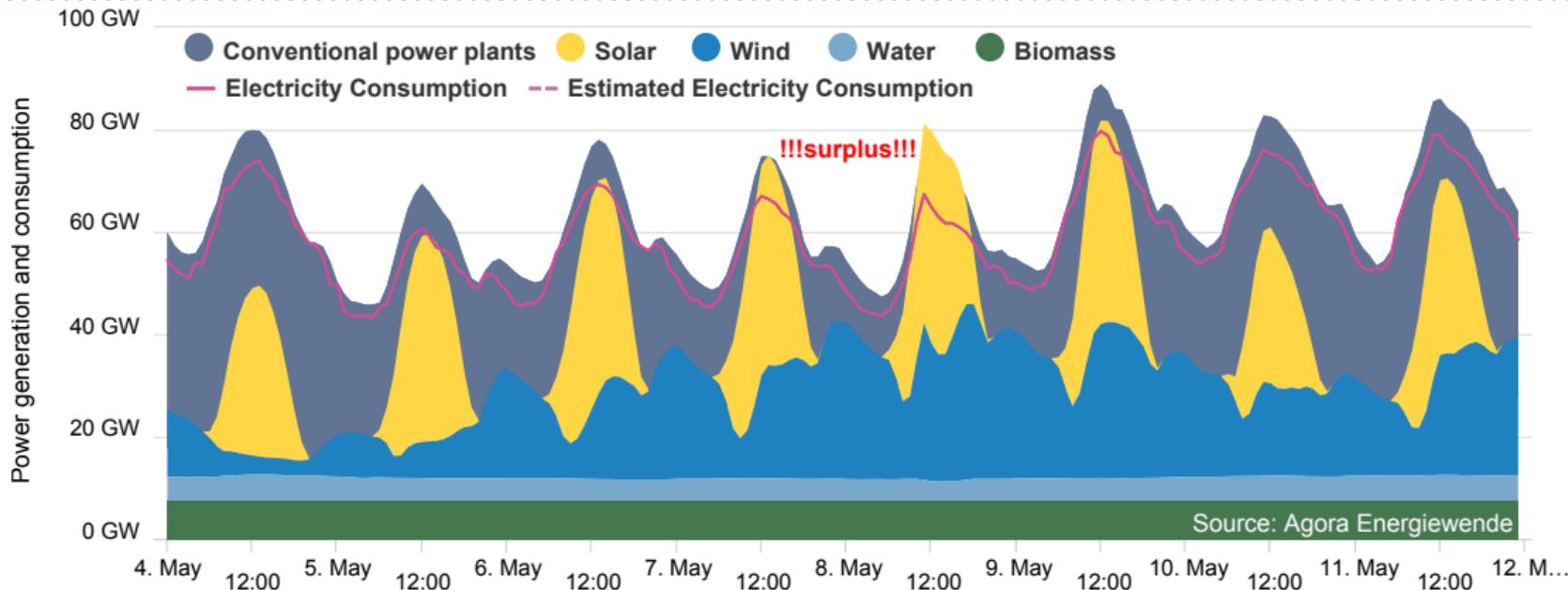
Dynamics of Power Generation and Consumption in Germany (4.May - 12.May 2016)





The Big Picture

Dynamics of Power Generation and Consumption in Germany (Possible Future Scenario)



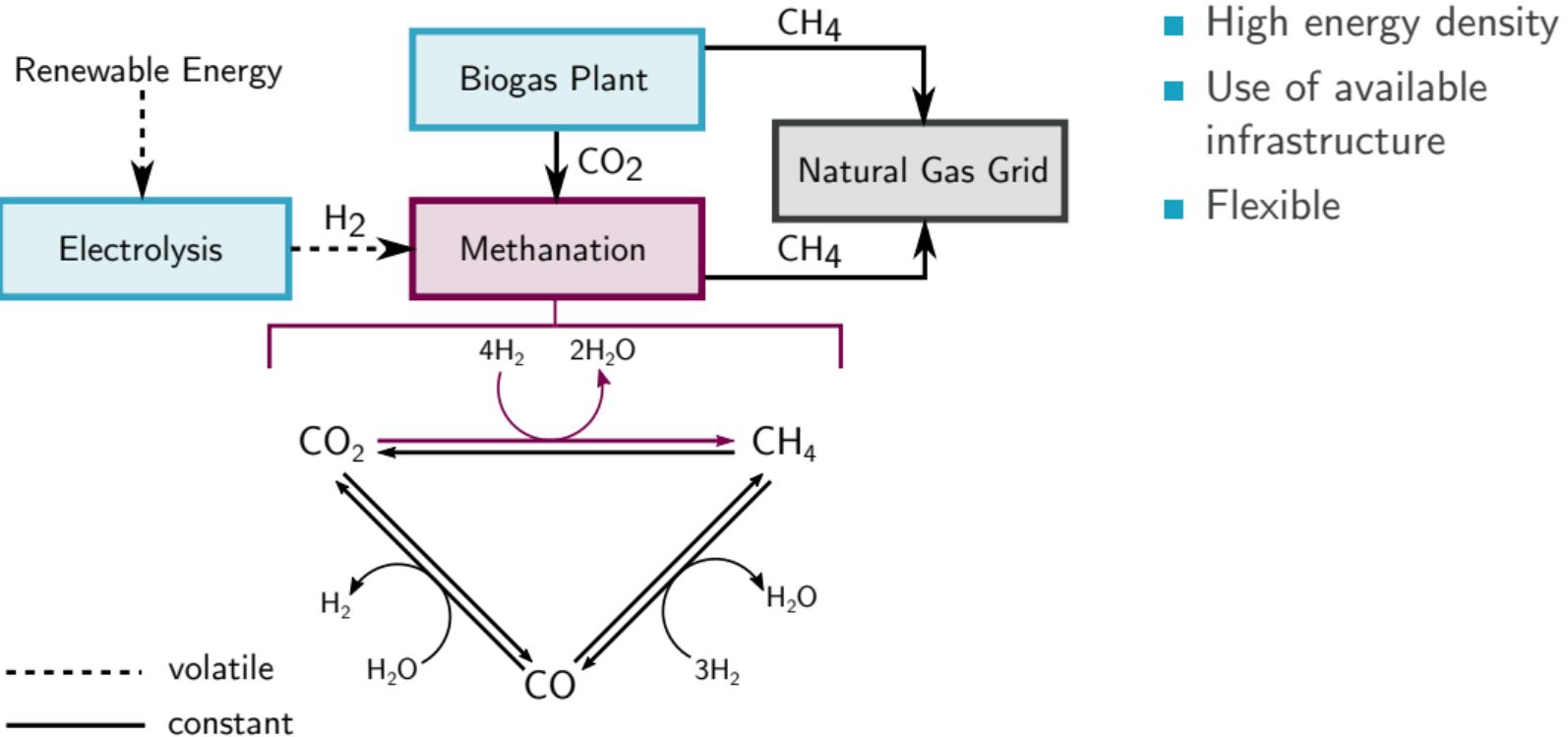
Flexible storage processes to utilize volatile renewable electricity are crucial!



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CO₂-Methanation

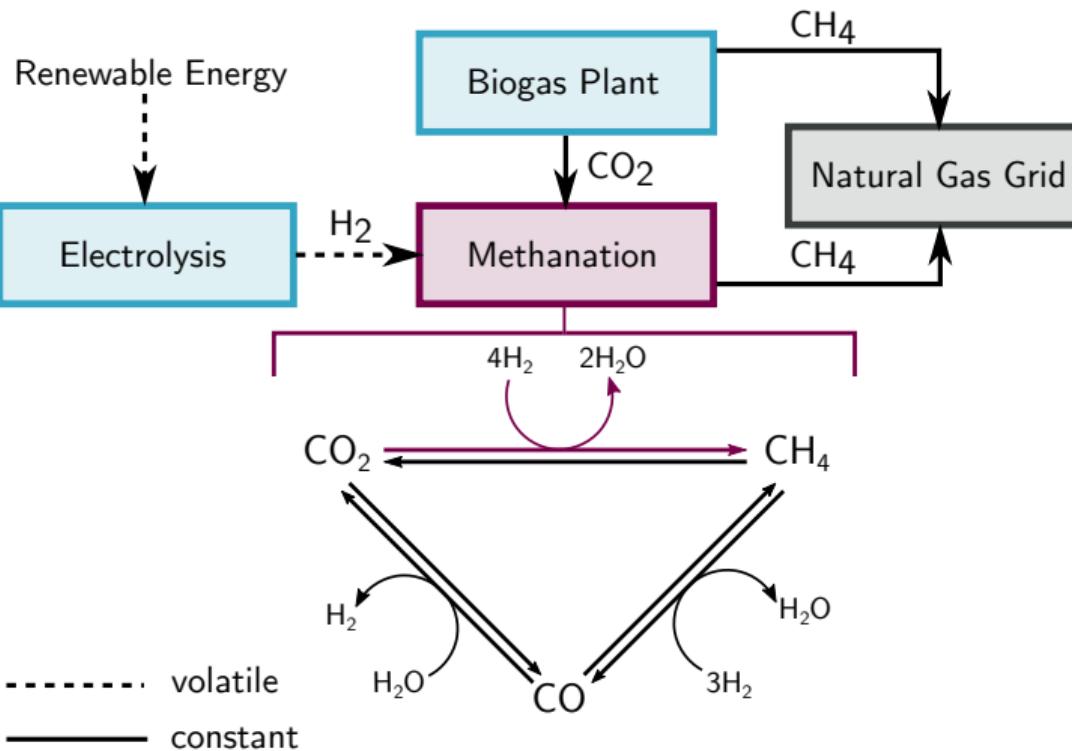




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CO₂-Methanation



- High energy density
- Use of available infrastructure
- **Flexible**



Dynamic Consideration

- Steady-state disturbances
- **Start-up / Shut-down**

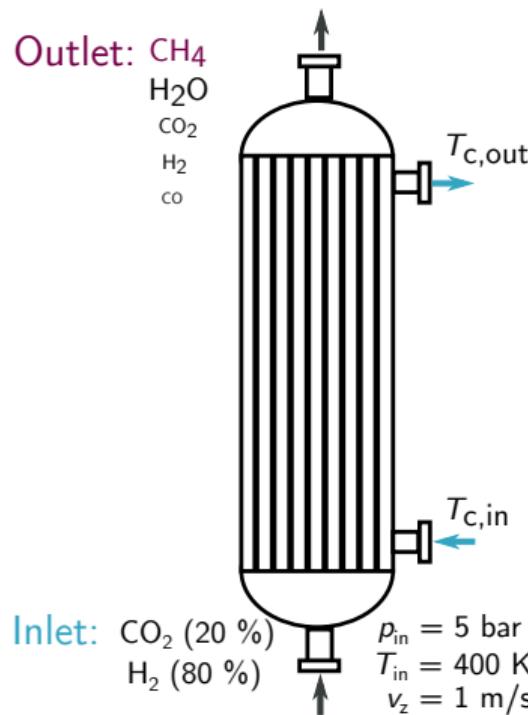


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2D Reactor Model

Modeling Approach



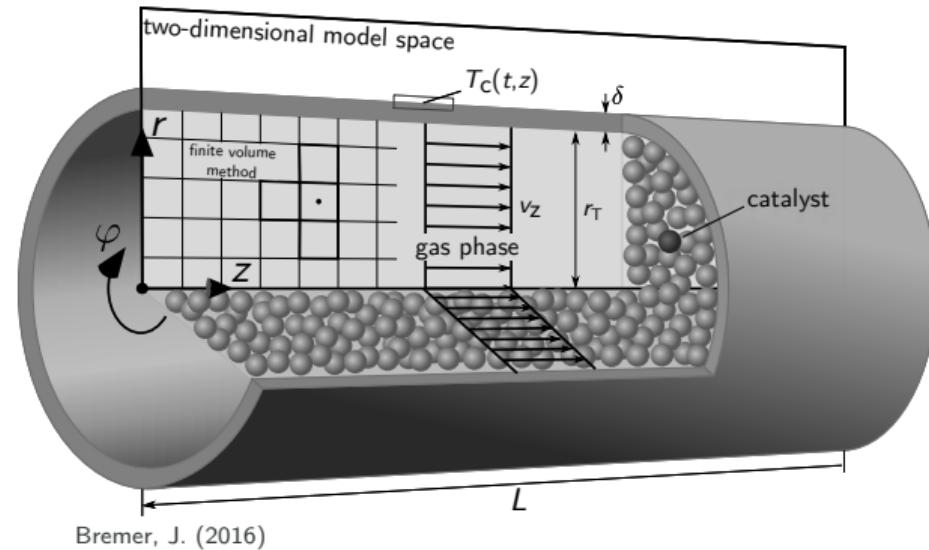
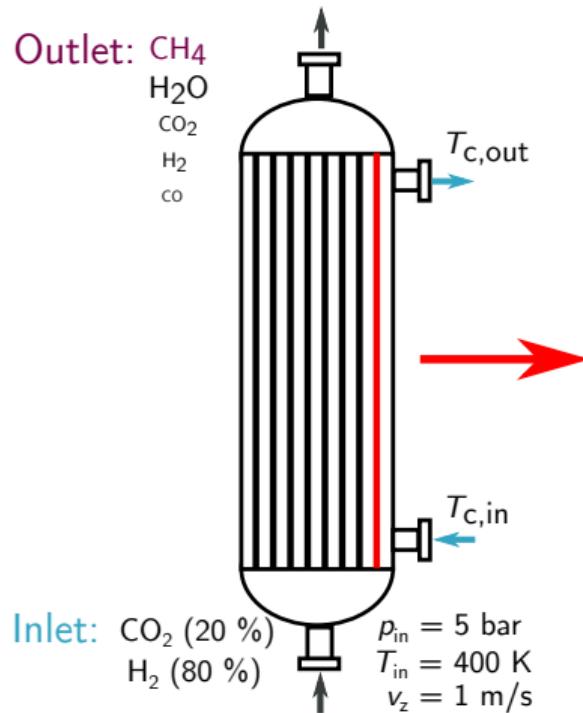


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2D Reactor Model

Modeling Approach



Reactor tube radius	r_T	=	10 / 45	mm
Reactor tube length	L	=	5	m
Wall thickness	δ	=	20	mm
Catalyst particle diameter	d_{cat}	=	2	mm
Fixed-bed void fraction	ε	=	0.4	



2D Reactor Model

Governing Equations for 2D Pseudo-Homogenous Reactor Model

Mass Balance

$$\frac{\partial \rho_\alpha}{\partial t} = -\frac{v_z}{\varepsilon} \frac{\partial \rho_\alpha}{\partial z} + \frac{\mathcal{D}_{r,i}^{\text{eff}}}{\varepsilon} \left(\frac{\partial^2 \rho_\alpha}{\partial r^2} + \frac{1}{r} \frac{\partial \rho_\alpha}{\partial r} \right) + \frac{1-\varepsilon}{\varepsilon} \tilde{M}_\alpha \sum_{\beta=1}^3 \nu_{\alpha,\beta} \tilde{r}_\beta, \quad \alpha = 1 \dots 6$$

Energy Balance

$$\frac{\partial T}{\partial t} = \frac{1}{(\rho c_p)_{\text{eff}}} \left[-\rho c_p v_z \frac{\partial T}{\partial z} + \lambda_{\text{eff},r} \left(\frac{\partial^2 T}{\partial r^2} + \frac{1}{r} \frac{\partial T}{\partial r} \right) + (1-\varepsilon) \sum_{\beta=1}^3 (-\Delta_R \tilde{H}_\beta) \tilde{r}_\beta \right]$$

Boundary Conditions (radial)

$$\left. \begin{array}{l} \frac{\partial \rho_\alpha}{\partial r} = 0, \quad \frac{\partial T}{\partial r} = 0 \quad \text{at } r = 0 \\ \frac{\partial \rho_\alpha}{\partial r} = 0, \quad \frac{\partial T}{\partial r} = \frac{k_w}{\lambda_{\text{eff},r}} (T_c - T) \quad \text{at } r = r_T \end{array} \right|$$



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2D Reactor Model

From PDAE to ODE/DAE via Finite Volume Method (FVM)

PDAE:

$$\begin{aligned}\frac{\partial \rho_\alpha}{\partial t} &= -\frac{v_z}{\varepsilon} \frac{\partial \rho_\alpha}{\partial z} + \dots \\ \frac{\partial T}{\partial t} &= \dots\end{aligned}\quad \xrightarrow{\text{FVM}}$$

ODE/DAE:

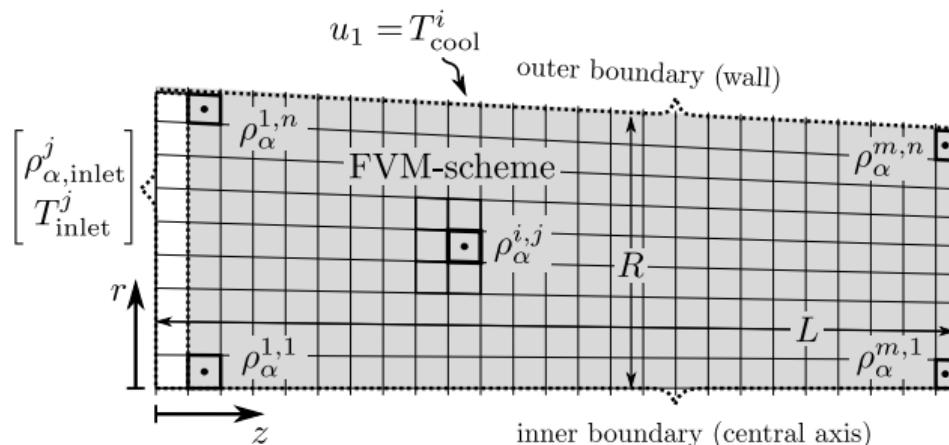
$$\begin{aligned}\dot{\mathbf{x}}(t) &= \mathbf{f}(\mathbf{x}(t), \mathbf{w}(t), \mathbf{u}(t)) \\ 0 &= \mathbf{w}(t) - \mathbf{d}(\mathbf{x}(t), \mathbf{u}(t))\end{aligned}$$

$\mathbf{x}(t)$ - "diff. state vector"

$\mathbf{w}(t)$ - "alg. state vector"

$\mathbf{u}(t)$ - "control vector"

\mathbf{f} - **strongly nonlinear RHS**



$\dim(\mathbf{x}) = 350 - 4000$
(depending on grid density)



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Start-up Simulation

Start-Up Scenario - Temperature Distribution

CPU Time:



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Start-up Simulation

Start-Up Scenario - Temperature Distribution

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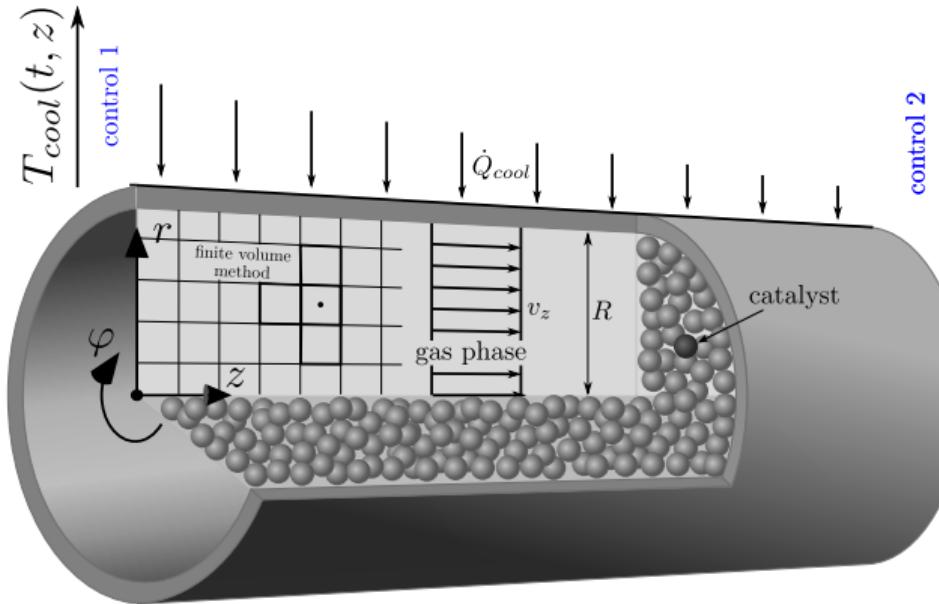


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Optimal Control

Exemplary Illustration of Jacket Cooling Approach



$$T_{cool,ub} = 650 \text{ K}$$

$$T_{cool,lb} = 400 \text{ K}$$

$$T_{ub} = 750 \text{ K}$$

$$T_{lb} = 300 \text{ K}$$



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Optimal Control

Formulation

Start-Up Optimal Control Problem (OCP)

$$\max_{\mathbf{u}(t)} \int_{t_0}^{t_f} X_{CO_2}(\mathbf{x}(t), \mathbf{u}(t)) dt + R(\mathbf{u}(t)), \Rightarrow \text{time optimal start-up}$$

$$\text{s.t. } \dot{\mathbf{x}}(t) = \mathbf{f}(\mathbf{x}(t), \mathbf{u}(t)), \quad \forall t \in [t_0 \ t_f], \Rightarrow \text{reactor model}$$

$$\mathbf{x}(t_0) = \mathbf{x}_0,$$

$$\mathbf{x}_{ub} \geq \mathbf{x} \geq \mathbf{x}_{lb}, \Rightarrow \text{reactor temperature bounds}$$

$$\mathbf{u}_{ub} \geq \mathbf{u} \geq \mathbf{u}_{lb}, \Rightarrow \text{cooling at reactor jacket}$$

Simultaneous optimization approach [Biegler et al.]:

orthogonal collocation on finite elements \Rightarrow large scale NLP (above 100'000 variables)



Computational Implementation of OCP

CasADi

- A minimalistic Computer Algebra System (CAS) written in self-contained C++.
 - MATLAB-like syntax - "**everything is a matrix**".
 - Use from C++, Python and **MATLAB**.
 - C-code generation from all interfaces - just-in-time compilation.
- "Smart interfaces" to numerical codes.



Computational Implementation of OCP

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 - Use from C++, Python and **MATLAB**.
 - C-code generation from all interfaces - just-in-time compilation.
- "Smart interfaces" to numerical codes.
 - NLP solvers: IPOPT, sIPOPT, KNITRO, ...
 - ~~ Automatic generation of **exact, sparse Hessians and Jacobians**.
 - Integrators: CVODES, IDAS
 - ~~ Access to **shooting methods** with automatic formulation of sensitivities.
 - Symbolic reformulation of DAE's.
 - ~~ Sorting/scaling of variables and equations.
 - ~~ Elimination of some or all algebraic states symbolically.

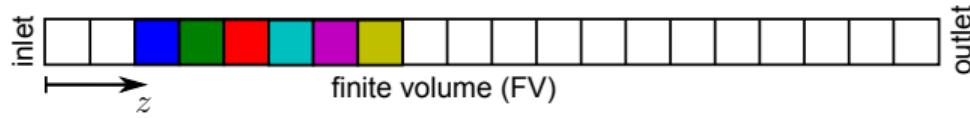


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Optimal Control

1D Results - One-Step Optimization with Insufficient Initialization



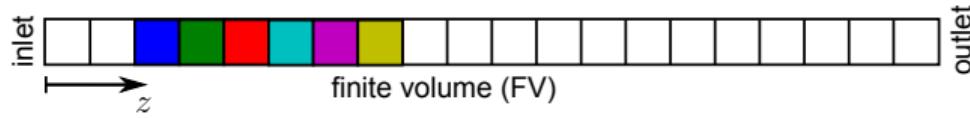


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1D Results - Multi-Step Optimization



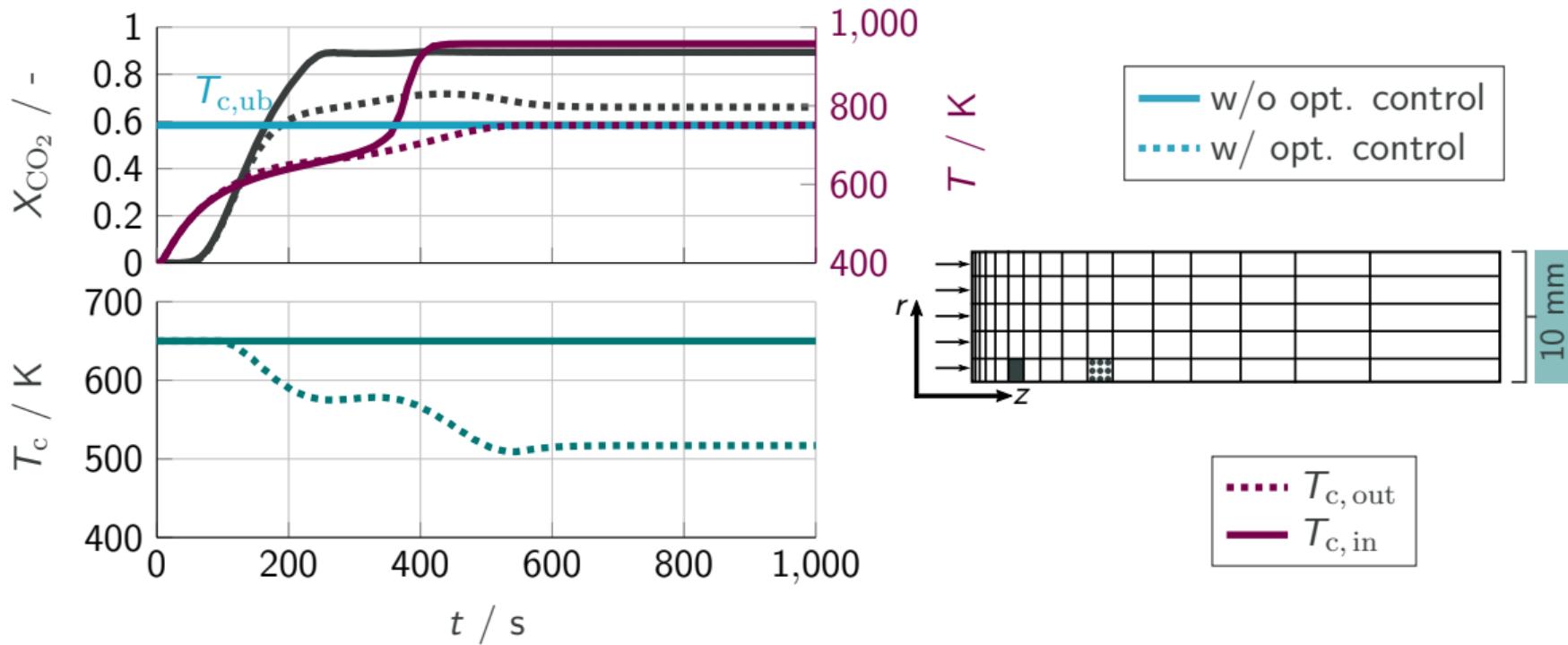


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2D Results - Objective and Control





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2D Results - Spatial Temperature Distribution



Model Order Reduction

Background

- Need a **fine spatial** discretization to capture all important system dynamics.
~~> a large number of ODE equations, e.g., $\mathcal{O}(10^3 - 10^5)$.



Model Order Reduction

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- But with such large-scale systems, these studies are **numerical inefficient**.



Model Order Reduction

Background

- Need a **fine spatial** discretization to capture all important system dynamics.
~~> a large number of ODE equations, e.g., $\mathcal{O}(10^3 - 10^5)$.
- But with such large-scale systems, these studies are **numerical inefficient**.
- **For example**, practical controllers often require small number of equations (say, $N = 10$) due to
 - real-time constraints,
 - increasing fragility for larger N .



Model Order Reduction

Background

- Thus, we need **surrogate models**, having
 - less number of equations, and
 - desirable accuracy.



Model Order Reduction

Background

- Thus, we need **surrogate models**, having
 - less number of equations, and
 - desirable accuracy.
- Our approach is **Model Order Reduction** (MOR).



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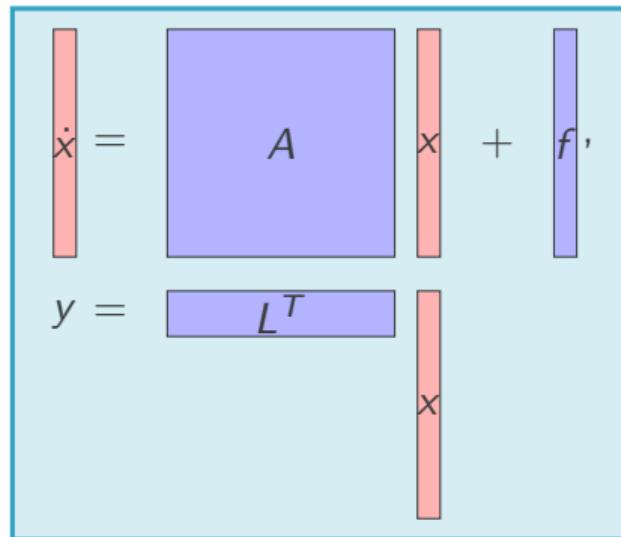
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Model Order Reduction

MOR Concept

- Consider the following ODE:

$$\begin{aligned}\dot{x}(t) &= Ax(t) + f(x), \\ y(t) &= L^T x(t).\end{aligned}$$





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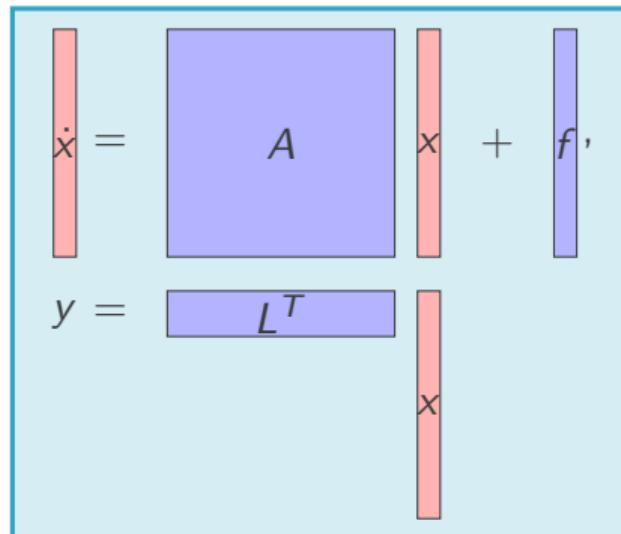
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Model Order Reduction

MOR Concept

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where

- $x \in \mathbb{R}^n$ are the system variables;
- y are the system output;
- A, L^T are constant matrices;
- f is a nonlinear function.



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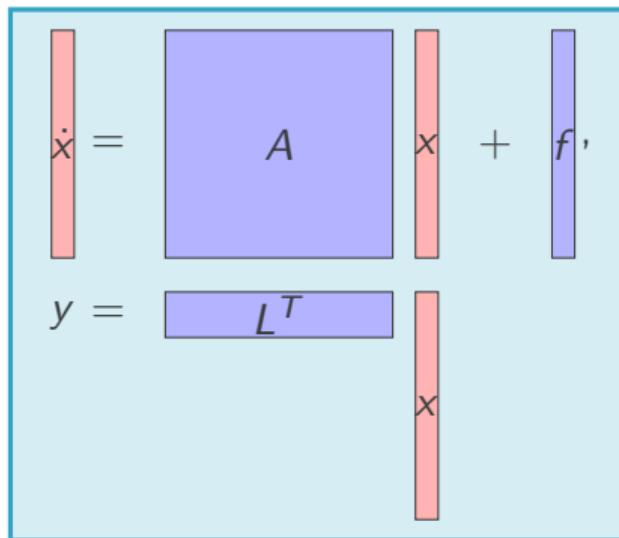
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Model Order Reduction

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$$\begin{aligned}\dot{x}(t) &= Ax(t) + f(x), \\ y(t) &= L^T x(t).\end{aligned}$$



Reduced system (ROM)

$$\begin{aligned}\dot{\hat{x}} &= \hat{A} \hat{x} + \hat{f} \\ \hat{y} &= \hat{L}^T \hat{x}\end{aligned}$$

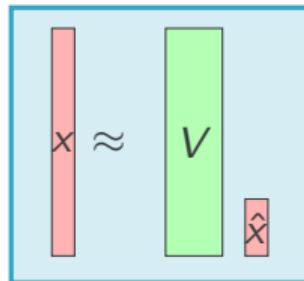
- such that $y \approx \hat{y}$.



Model Order Reduction

How to Construct ROM

- Construct the projection matrix V , such that





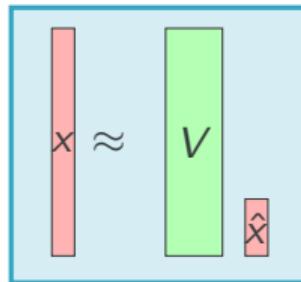
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Model Order Reduction

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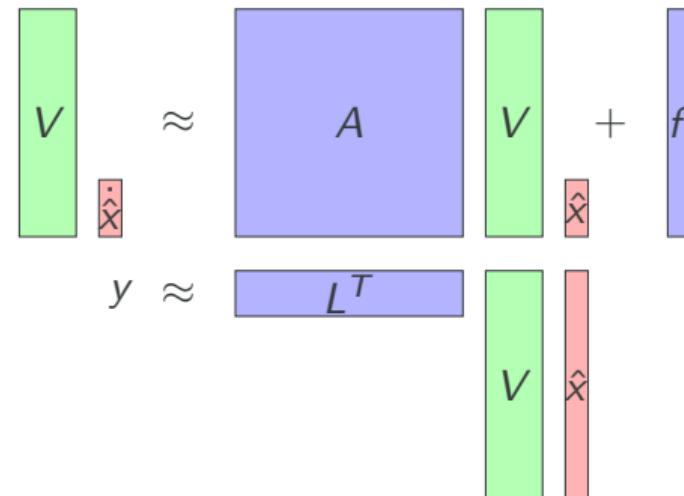
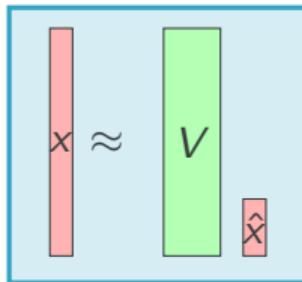
$$\begin{aligned}\dot{x} &= A x + f, \\ y &= L^T x\end{aligned}$$



Model Order Reduction

How to Construct ROM

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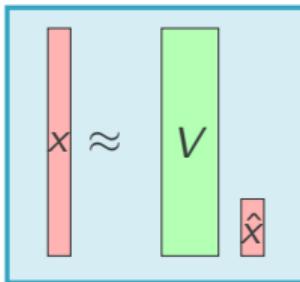




Model Order Reduction

How to Construct ROM

- Construct the projection matrix V , such that



$$V^T \rightarrow \left\{ \begin{array}{c} V \\ \vdots \\ \hat{x} \end{array} \right. \approx \left[\begin{array}{c} A \\ V \\ \vdots \\ \hat{x} \end{array} \right] + \left[\begin{array}{c} f \\ L^T \\ V \\ \vdots \\ \hat{x} \end{array} \right]$$
$$y \approx \left[\begin{array}{c} L^T \\ V \\ \vdots \\ \hat{x} \end{array} \right]$$



Model Order Reduction

How to Construct ROM

- Construct the projection matrix V , such that

$$\begin{array}{c|c|c} & \textcolor{red}{x} & \approx & \textcolor{green}{V} \\ \hline & \textcolor{red}{\hat{x}} & & \end{array}$$

$$V^T \rightarrow \left\{ \begin{array}{c|c|c|c} & \textcolor{green}{V} & \approx & \textcolor{blue}{A} \\ & \textcolor{red}{\hat{x}} & & \textcolor{green}{V} \\ \hline & & & \textcolor{blue}{f} \end{array} \right.$$

- The reduced-order system:

$$\begin{array}{l} \dot{\hat{x}} = \hat{A} \hat{x} + \hat{f} \\ \hat{y} = \hat{L}^T \hat{x} \end{array}$$

$$y \approx \begin{array}{c|c|c} \textcolor{blue}{L}^T & \textcolor{green}{V} & \textcolor{red}{\hat{x}} \end{array}$$



Model Order Reduction

Proper Orthogonal Decomposition

- The quality of ROM depends on the choice of V .



Model Order Reduction

Proper Orthogonal Decomposition

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- A common technique for nonlinear systems is proper orthogonal decomposition.



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Model Order Reduction

Proper Orthogonal Decomposition

- The quality of ROM depends on the choice of V .
- A common technique for nonlinear systems is proper orthogonal decomposition.
- **Proper Orthogonal Decomposition (POD)**
 - Take computed or experimental 'snapshots' of full model: $[x(t_1), x(t_2), \dots, x(t_N)] := X$.



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Model Order Reduction

Proper Orthogonal Decomposition

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 - Perform SVD of snapshot matrix: $X = U\Sigma W^T$.



Proper Orthogonal Decomposition

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■ Proper Orthogonal Decomposition (POD)

- Take computed or experimental 'snapshots' of full model: $[x(t_1), x(t_2), \dots, x(t_N)] := X$.
- Perform SVD of snapshot matrix: $X = U\Sigma W^T$.
- Then, the projection matrix $V = U(:, 1:r)$.



Model Order Reduction

Computational Issue

- Observe the nonlinear term:

$$\hat{f} = V^T f = \boxed{V^T} \quad | \quad f$$

- Still, we need computations of the nonlinear function on the full grid.
~~~ no reduction in computations.
- Therefore, we require **(Discrete) Empirical Interpolation Method ((D)EIM)**.



# Model Order Reduction

## Discrete Empirical Interpolation Method (DEIM)

- The idea is:

$$f \approx T c$$

where

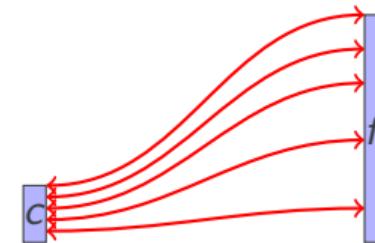
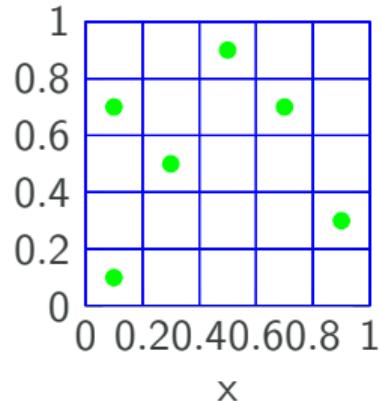
- ' $T$ ' is a rectangular matrix, and
- the vector ' $c$ ' contains the nonlinear function evaluations at specific grid points.



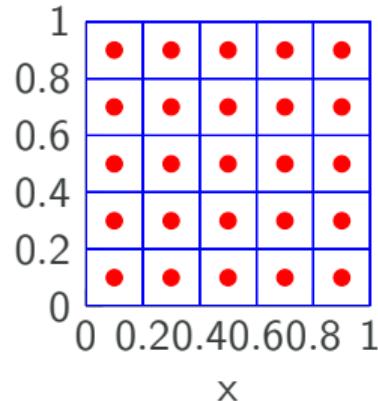
# Model Order Reduction

A graphical representation

DEIM points



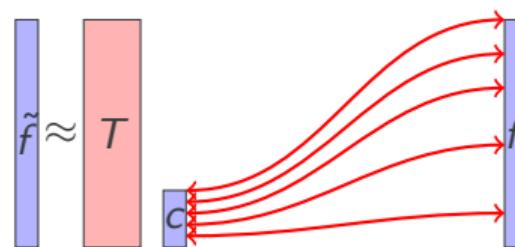
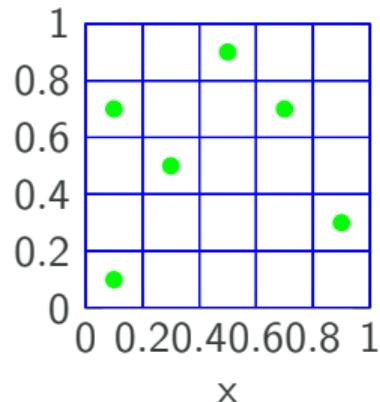
Full grid



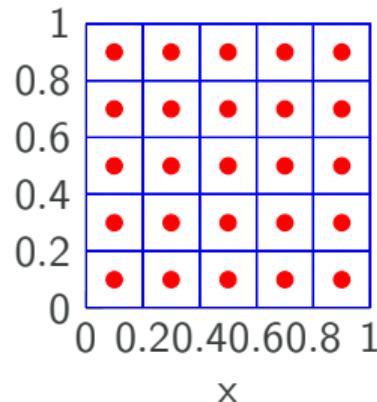


A graphical representation

DEIM points



Full grid



- A greedy algorithm to select the grid points (DEIM points) for the nonlinear function.



# Model Order Reduction

## DEIM - Example

- Consider a nonlinear function:

$$f(x, \mu) = (1 - x) \cdot \sin(2\pi\mu(x + 1)) \cdot e^{-(1+x)\mu}, \quad x \in [-1, 1], \quad \mu \in [1, 2\pi].$$



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# Model Order Reduction

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- We take 100 points on the grid and training sample:  $\mu = 1 : 0.2 : 6.8$ .

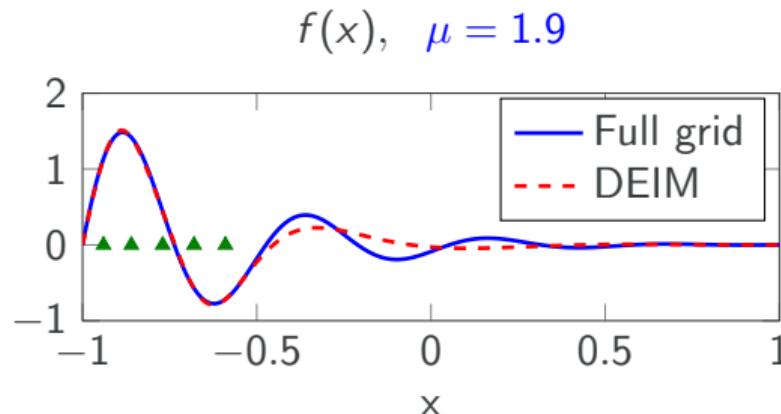


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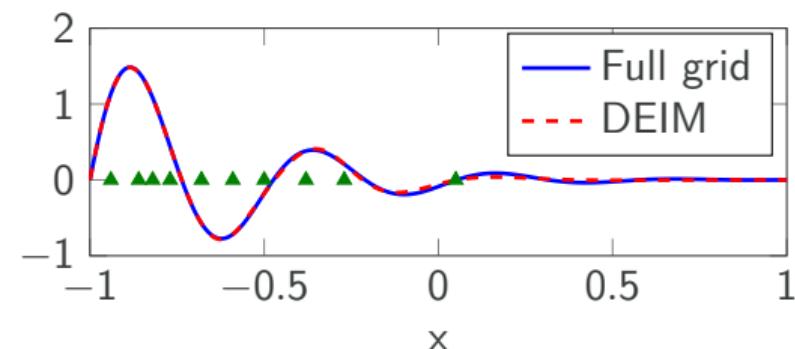
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For 5 DEIM points.



For 10 DEIM points.



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# Reduced Reactor Model

## Reactor Model State-Space Representaion

- Original system (FOM):

$$\begin{array}{|c|}\hline \text{ODE:} \\ \dot{\mathbf{x}} = \mathbf{f}(\mathbf{x}, \mathbf{u}) \\ \hline\end{array}$$



$$\dot{\mathbf{x}} = \mathbf{A}_1(\mathbf{x}) \mathbf{x} + \mathbf{A}_2 \mathbf{x} + \mathbf{B}_1(\mathbf{x}) \mathbf{u}_1 + \mathbf{B}_2 \mathbf{u}_2 + \mathbf{f}(\mathbf{x})$$
$$\begin{matrix} \uparrow & \uparrow & \uparrow & \uparrow & \uparrow & \uparrow \\ \mathcal{D}_{r,\alpha} & \rho_\alpha & \lambda & T_{cool} & \rho_{\alpha,inlet} & \tilde{rr}_\beta \\ a_r & T & & & T_{inlet} & \mathcal{D}_{r,\alpha} \\ & & & & & a_r \lambda \end{matrix}$$
$$\mathbf{y} = \mathbf{L}^\top \mathbf{x}$$



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# Reduced Reactor Model

## POD-DEIM applied to the reactor model

- POD-DEIM leads to the the following system:

$$\dot{\mathbf{x}}_r = \mathbf{Q}_A \mathbf{P}_A \mathbf{A}_1(\mathbf{x}^*) \mathbf{x}^* + \mathbf{V}^T \mathbf{A}_2 \mathbf{V} \mathbf{x}_r + \mathbf{Q}_B \mathbf{P}_B \mathbf{B}_1(\mathbf{x}^*) \mathbf{u}_1 + \mathbf{V}^T \mathbf{B}_2 \mathbf{u}_2 + \mathbf{Q}_f \mathbf{P}_f \mathbf{f}(\mathbf{x}^*)$$

$$\mathbf{y} = \mathbf{L}^T \mathbf{x}^*. \quad \text{with: } \mathbf{x}^* = \mathbf{V} \mathbf{x}_r$$

$$\dim(\mathbf{x}_r) \ll \dim(\mathbf{x})$$

- $\mathbf{V}$  - from SVD of  $\mathbf{x}$  snapshots (POD)
- $\mathbf{Q}_A$  - from SVD of  $\mathbf{A}_1(\mathbf{x}) \mathbf{x}$  snapshots (DEIM)
- $\mathbf{Q}_B$  - from SVD of  $\mathbf{B}_1(\mathbf{x}) \mathbf{x}$  snapshots (DEIM)
- $\mathbf{Q}_f$  - from SVD of  $\mathbf{f}(\mathbf{x})$  snapshots (DEIM)

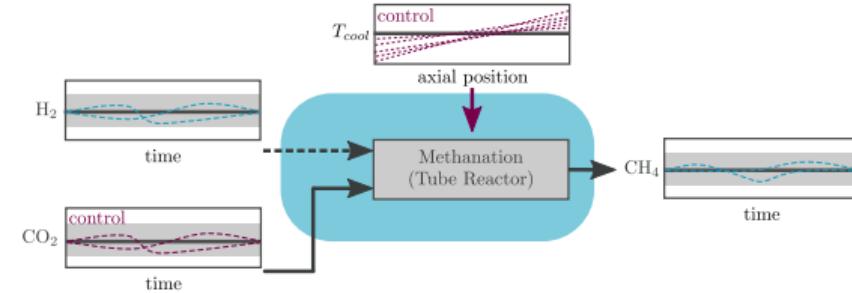
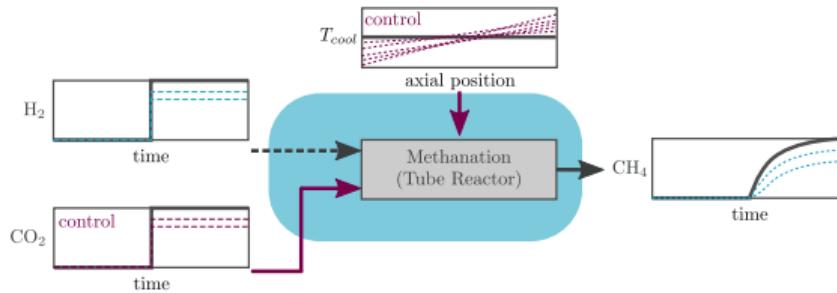
e.g., for  $\mathbf{f}(\mathbf{x})$

$$SVD \left[ \begin{array}{c|c|c|c} f_1(\mathbf{x}(t_1)) & f_1(\mathbf{x}(t_2)) & f_1(\mathbf{x}(t_3)) & \dots \\ \hline f_2(\mathbf{x}(t_1)) & f_1(\mathbf{x}(t_2)) & f_3(\mathbf{x}(t_3)) & \dots \\ \hline f_3(\mathbf{x}(t_1)) & f_1(\mathbf{x}(t_2)) & f_1(\mathbf{x}(t_3)) & \dots \\ \hline \vdots & \vdots & \vdots & \ddots \end{array} \right]$$



# Reduced Reactor Model

## POD-DEIM applied to the reactor model



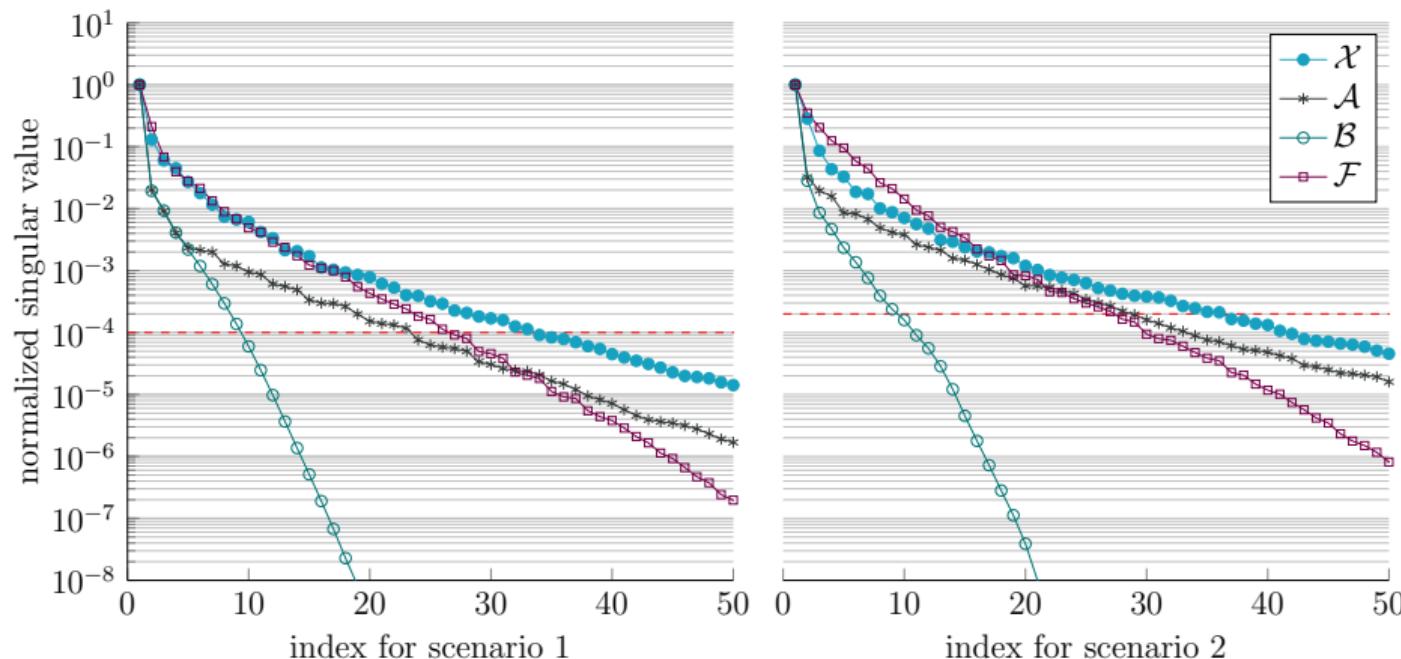
- The range of  $x_{CO_2} \in [0.7, 0.9]$ .
- The range of  $x_{H_2} \in [0.1, 0.3]$ .
- The range of  $T_{cool} \in [500K, 700K]$ .

- No. Training cases: 50
- No. Test cases: 20



# Reduced Reactor Model

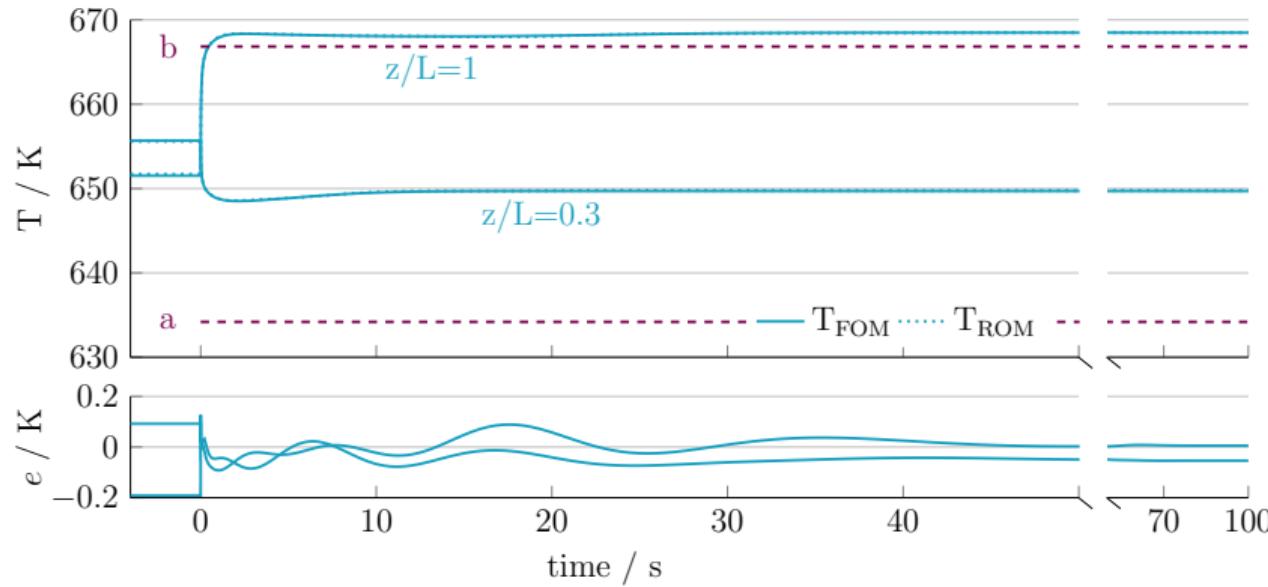
## Singular Value Decay





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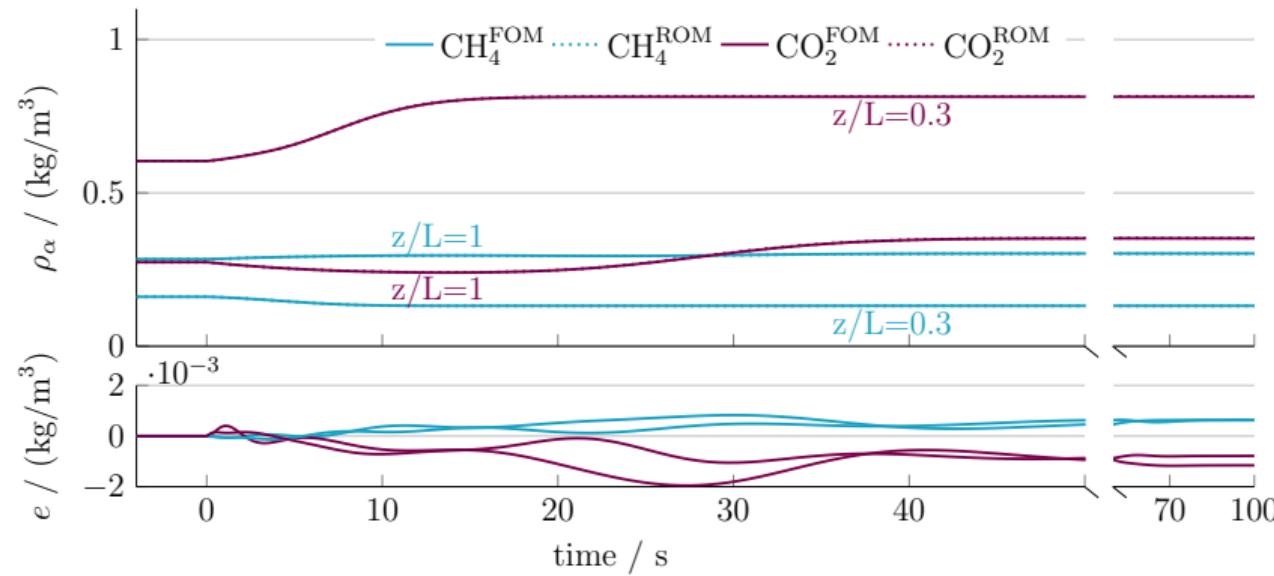
## ROM vs. FOM - Continuous Operation Best Case





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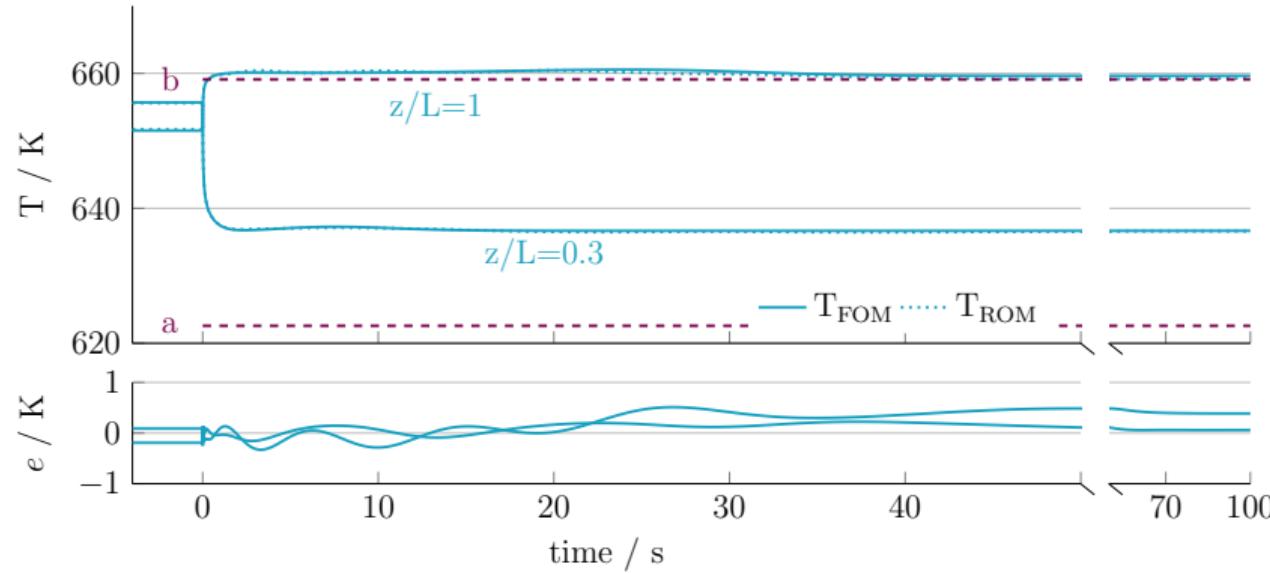
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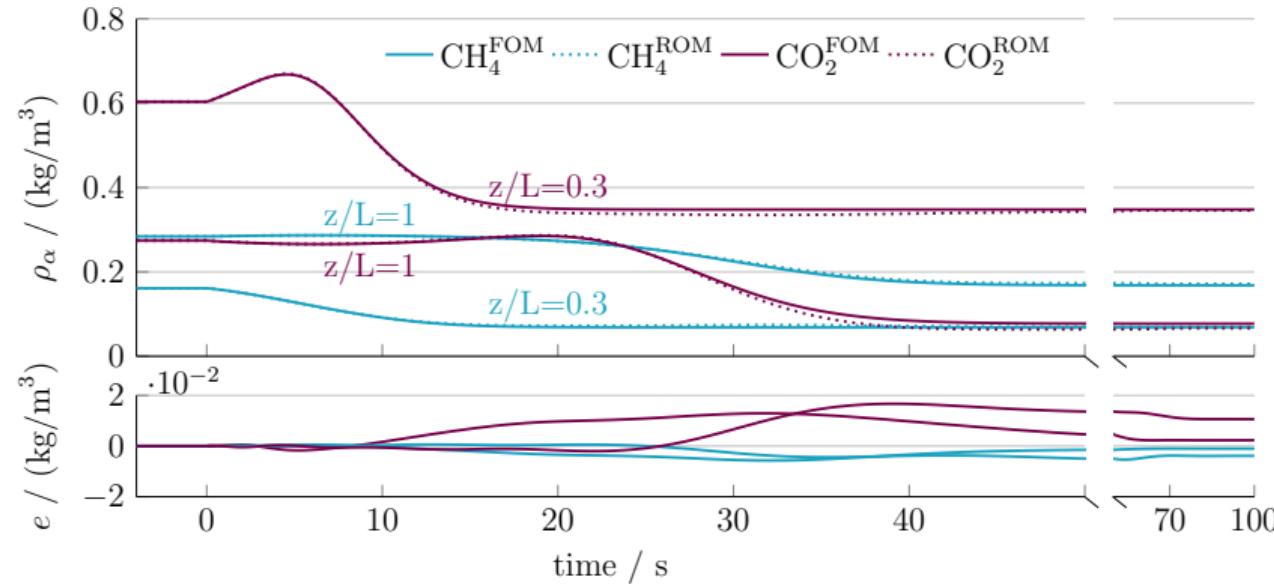
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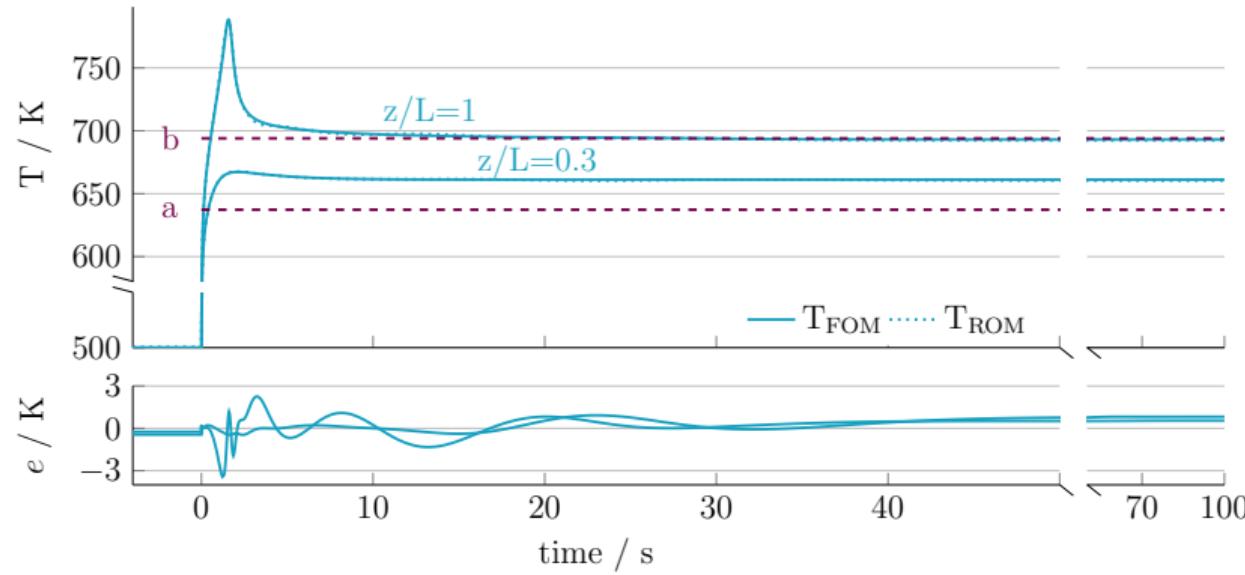
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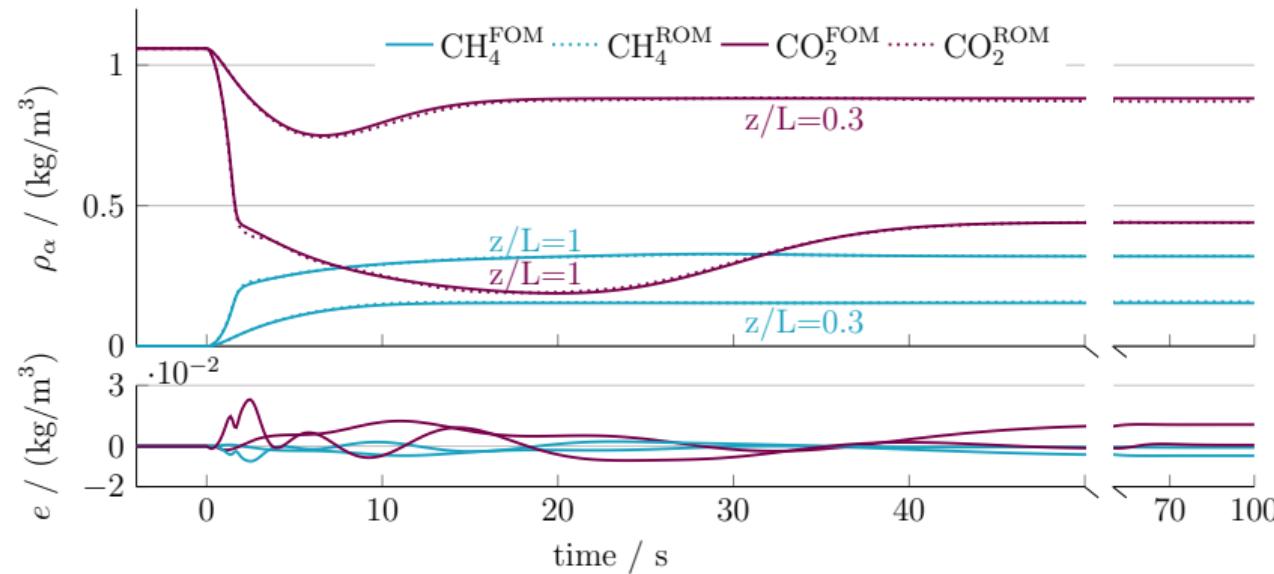
ROM vs. FOM - Start-Up Best Case





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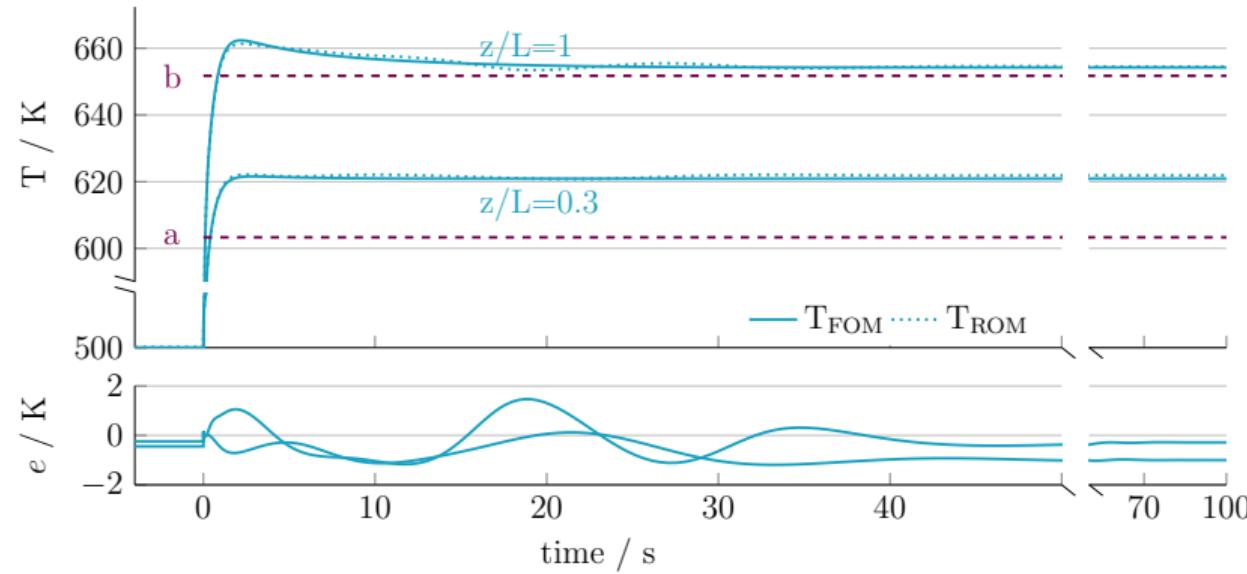
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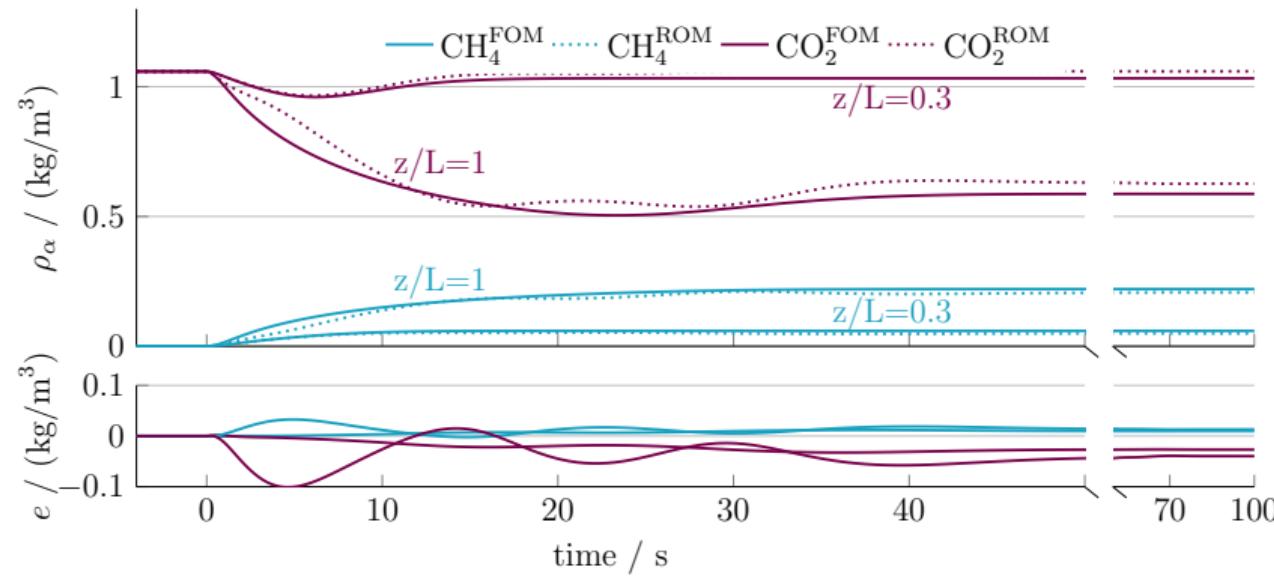
ROM vs. FOM - Start-Up Worst Case





# Reduced Reactor Model

## ROM vs. FOM - Start-Up Worst Case





# Reduced Reactor Model

## ROM vs. FOM - Summary

| model  | no.<br>states | avg.<br>CPU-time | median of $\varepsilon$ / %       |                                 |                                   |                                          |                                  |                                  |                                |
|--------|---------------|------------------|-----------------------------------|---------------------------------|-----------------------------------|------------------------------------------|----------------------------------|----------------------------------|--------------------------------|
|        |               |                  | $\bar{\varepsilon}_{\text{CH}_4}$ | $\bar{\varepsilon}_{\text{CO}}$ | $\bar{\varepsilon}_{\text{CO}_2}$ | $\bar{\varepsilon}_{\text{H}_2\text{O}}$ | $\bar{\varepsilon}_{\text{H}_2}$ | $\bar{\varepsilon}_{\text{N}_2}$ | $\bar{\varepsilon}_{\text{T}}$ |
| FOM-S1 | 4375          | 19.5 s           | -                                 | -                               | -                                 | -                                        | -                                | -                                | -                              |
| ROM-S1 | 34            | 1.3 s            | 1.16                              | 2.06                            | 0.84                              | 1.12                                     | 0.88                             | 0.22                             | 0.02                           |
| FOM-S2 | 4375          | 39.8 s           | -                                 | -                               | -                                 | -                                        | -                                | -                                | -                              |
| ROM-S2 | 36            | 2.4 s            | 1.77                              | 3.27                            | 1.13                              | 1.74                                     | 1.29                             | 0.56                             | 0.18                           |



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# Reduced Reactor Model

## Potential of MOR in Dynamic Optimization

$$\begin{aligned} \max_{\mathbf{u}(t)} \quad & \dots, \\ \text{s.t.} \quad & \dot{\mathbf{x}}(t) = \mathbf{f}(\mathbf{x}(t), \mathbf{u}(t)), \\ & \mathbf{x}(t_0) = \mathbf{x}_0, \\ & \vdots \end{aligned}$$

POD DEIM →

$$\begin{aligned} \max_{\mathbf{u}(t)} \quad & \dots, \\ \text{s.t.} \quad & \dot{\mathbf{x}}_r(t) = \mathbf{f}_r(\mathbf{x}_r(t), \mathbf{u}(t)) \\ & \mathbf{x}_r(t_0) = \mathbf{x}_{r,0} \\ & \vdots \end{aligned}$$

**Order of FOM:**

$$\dim(\mathbf{x}) = 350 - 5000$$

**Order of NLP:**

$$\dim(\mathbf{x}) = 35'000 - 500'000$$

**CPU time / memory usage:**

**hours!** / ---

**Order of ROM:**

$$\dim(\mathbf{x}_r) \approx 34 - 36$$

**Order of NLP:**

$$\dim(\mathbf{x}_r) \approx 3'400 - 3'600$$

**CPU time / memory usage:**

**???** / +++



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**Thank you for your attention !!!**

